



Dart Aerospace Ltd.
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D2022-103

Job Sheet 195379



Part No: D2022-103

Job Qty: 30 pcs

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/21/19

Job Tracking No:

Due Date: 6/10/19

Created By: Jennifer Renwick

Type: ~~Stock~~ **SOLD**

Description:

Note: DWG REV B IPP REV:A 11.05.11 new DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run		Workcenter/Supplier		Sign-off
					Hrs	Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	30 pcs		6/10/19	0.00	1.37	Hardinge - 1		JRD 14/06/03
110	QC 2	30 pcs		6/10/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		JRD 14/06/03
							QC 2 - 5		
							QC 2 - 71		
120	QC 8	30 pcs		6/10/19	0.00	0.00	QC 8 - 12		JRD 19/06/04
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		

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					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
121 Handfinish - 1-1 Chemical-B4B	30 pcs	6/10/19	0.00 0.14		Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
122 QC 7	30 pcs	6/10/19	0.00 0.00		QC 7 - 10	
					QC 7 - 13	
					QC 7 - 14	
					QC 7 - 15	
					QC 7 - 17	
					QC 7 - 18	
					QC 7 - 19	
					QC 7 - 2	
					QC 7 - 28	
					QC 7 - 3	
					QC 7 - 30	
					QC 7 - 34	
					QC 7 - 36	
					QC 7 - 37	
					QC 7 - 41	
					QC 7 - 47	
					QC 7 - 48	
					QC 7 - 51	
					QC 7 - 58	
					QC 7 - 59	
					QC 7 - 60	

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					QC 7 - 9			
					QC 7 - 68			
					QC 7 - 50			
					QC 7 - 67			
					QC 7 - 40	JUN 06 2019 40		
					QC 7 - 24	9-89		
					QC 7 - 43			
130	Packaging 3-1 - Stock - B4B	30 pcs	6/10/19	0.00 0.00	Packaging 3 - 1 - B4B			
					Packaging 3 - 2 - B4B			
					Packaging 3 - 3 - B4B			
					Packaging 3 - 4 - B4B			
					Packaging 3 - 5 - B4B			
					Packaging 3 - 6 - B4B			
					Packaging 3 - 7 - B4B			
					Packaging 3 - 8 - B4B			
					Packaging 3 - 9 - B4B			
					Packaging 3 - 10 - B4B			
					Packaging 3 - 11 - B4B			
					Packaging 3 - 12 - B4B			
					Packaging 3 - 13 - B4B			
					Packaging 3 - 14 - B4B			
					Packaging 3 - 15 - B4B			
					Packaging 3 - 16 - B4B			
					Packaging 3 - 17 - B4B			
					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B	PC ST001		
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B			
					Packaging 3 - 34 - B4B			
					Packaging 3 - 35 - B4B			
					Packaging 3 - 36 - B4B			
140	QC 21 - SA	30 pcs	6/10/19	0.00 0.00	QC 21 - SA - 21	DAC		
					QC 21 - SA - 70	21		
					QC 21 - SA - 53	JUN 07 2019		
Part Op 100 - Note: .323" dia drill 1-Turn as per folio FA207 & dwg Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 121 - (Chemical Conversion Coat per QSI005 4.1) 122 - (QC7-Inspect Chemical Conversion Coat) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
M6061T6R0.750	6061-T6 Round Bar .750"	.5670 ft (.0189 ea)	100-Hardinge - 1		5110759			
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Hardinge - 1	M6061T6R0.750	1	64	0				
Part Specifications								
Specifications could not be found.								

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Container No: S186457



Part: D2022-103

Job No: 195379

Serial No/Batch: S186457

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA

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Date: 06/03/19